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**SR4 4 Stroke Slip-On
Part # 60-4001
2006-10 Yamaha Raptor 700**

Exhaust kit bill of materials

1	Instruction sheet
1	Tailpipe with SR4 muffler
1	Spark arrestor
2	Motoworks stickers

Caution: LET MOTORCYCLE COOL DOWN AT LEAST 1 HOUR BEFORE BEGINNING INSTALLATION.

Note: READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

Removal of the stock exhaust,

1. Loosen stock tail pipe clamp (Fig 1)
2. Unbolt and remove stock muffler (Fig 2)

Installation Motoworks exhaust

1. Install Motoworks tailpipe with muffler using stock bolts. Finger tight at this point. (Fig 3)
2. Tighten tailpipe mounting bolts.
3. **Re-check all your work**
4. We recommend that you clean the entire exhaust system with a mild detergent, i.e. glass cleaner prior to starting as any oily residue may cause permanent staining.
5. Before operating check for proper clearance between Motoworks exhaust and ATV i.e. frame, plastic, brake line, fuel line etc if problems exist re-check work

Jetting Specifications

For jetting specifications please visit www.motoworks.com, the jetting settings will be under Technical, Jet settings.

Jetting Specifications

Purchase Fuel Management Interface and install.

Note: It is normal for the new exhaust to emit white smoke the first time you start the ATV. This is from the oil used during manufacturing.

Figure 1



Figure 2



Figure 3