



1340 North Melrose Drive, Vista, CA 92083
Phone 951-587-9222 Fax 760-758-5991
Email: info@motoworks.com

**SR4 4 Stroke racing system
Part # 60-1002
1999- 09 Honda TRX400 EX**

Exhaust kit bill of materials

1	Instruction sheet	
1	Tailpipe with SR4 muffler	60-1002
1	8mmx1.25x35mm flange bolt	70-100-86
1	Aluminum spacer 8mmx9mmx32	SA5
1	Spark arrestor	75-100-01
2	Motoworks stickers	07-1002

Caution: LET MOTORCYCLE COOL DOWN AT LEAST 1 HOUR BEFORE BEGINNING INSTALLATION.

Note: READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

Removal of the stock exhaust,

- 1. Loosen stock tail pipe clamp (Fig 1)**
- 2. Unbolt and remove stock muffler. (NOTE stock muffler washers between muffler mounting bracket and frame will be re-used.) (Fig 1&2)**

Installation Motoworks exhaust

- 1. Install Motoworks tailpipe with muffler using bolt and spacer supplied in kit and stock washers, on upper rear mount take bolt and spacer supplied in kit along with the stock washer, finger tight at this point. The stock washer goes between the frame and spacer provided, use stock washer, nut and bolt on lower mount finger tight at this point.**
- 2. Tighten tailpipe mounting bolts.**
- 3. Re-check all your work**
- 4. We recommend that you clean the entire exhaust system with a mild detergent, i.e. glass cleaner prior to starting as any oily residue may cause permanent staining.**
- 5. Before operating check for proper clearance between Motoworks exhaust and ATV i.e. frame, plastic, brake line, fuel line etc if problems exist re-check work**

The Motoworks exhaust eliminates the stock muffler clamp. When the Motoworks exhaust heats up it will create an air tight seal.

Jetting Specifications

For jetting specifications please visit www.motoworks.com the jetting specifications will be under Technical, Jet settings.

Note: It is normal for the new exhaust to emit white smoke the first time you start the ATV. This is from the oil used during manufacturing.

Figure 1



Figure 2

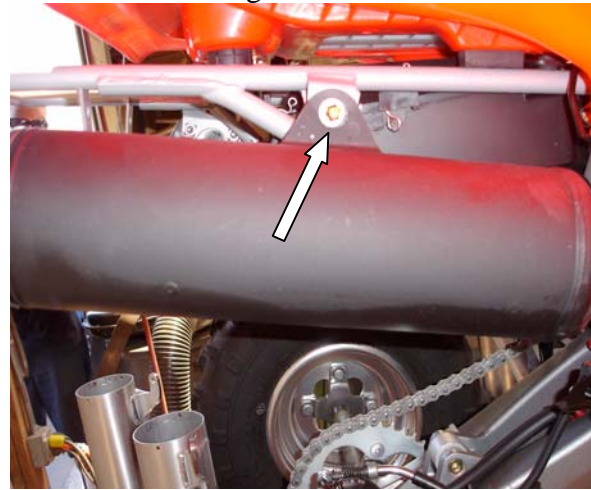


Figure 3



Figure 4

