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**SR4 4 Stroke racing system
Part # 60-1000
2004-05 Honda TRX450R**

Exhaust kit bill of materials

1	Instruction sheet	
1	Tailpipe with SR4 muffler	60-1000
1	8mmx1.25x65mm flange bolt	70-100-100
1	Aluminum spacer 8mmx7mmx32	SA4
1	Spark arrestor	75-100-01
2	Motoworks stickers	07-1002

Caution: LET MOTORCYCLE COOL DOWN AT LEAST 1 HOUR BEFORE BEGINNING INSTALLATION.

Note: READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

Removal of the stock exhaust,

1. Loosen stock tail pipe clamp (Fig 1)
2. Unbolt and remove stock muffler (Fig 2)

Installation Motoworks exhaust

1. Install Motoworks tailpipe with muffler using bolt and spacer supplied in kit on upper rear mount, use stock nut and bolt on lower mount finger tight at this point. (Fig 5 and 6)
2. Torque tailpipe mounting bolts to 2.5 kg-m (18 lb-ft)
3. **Re-check all your work**
4. We recommend that you clean the entire exhaust system with a mild detergent, i.e. glass cleaner prior to starting as any oily residue may cause permanent staining.
5. Before operating check for proper clearance between Motoworks exhaust and ATV i.e. frame, plastic, brake line, fuel line etc if problems exist re-check work

The Motoworks exhaust eliminates the stock muffler clamp. When the Motoworks exhaust heats up it will create an air tight seal.

Jetting Specifications

For jetting specifications please visit www.motoworks.com, the jetting specifications will be under technical, jet settings.

Note: It is normal for the new exhaust to emit white smoke the first time you start the ATV. This is from the oil used during manufacturing.

Figure 1



Figure 1



Figure 2

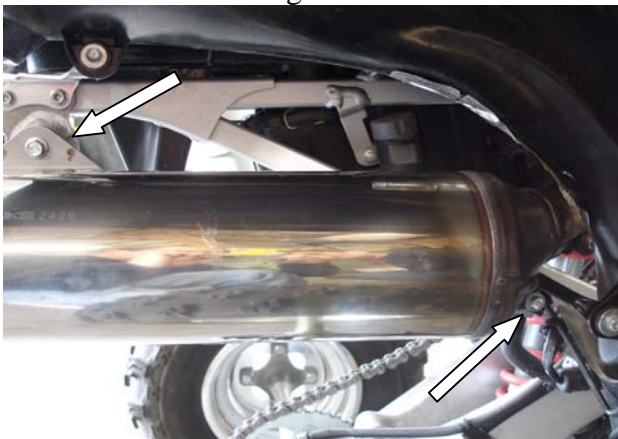


Figure 3



Figure 4

